

DWG. SCALE:1

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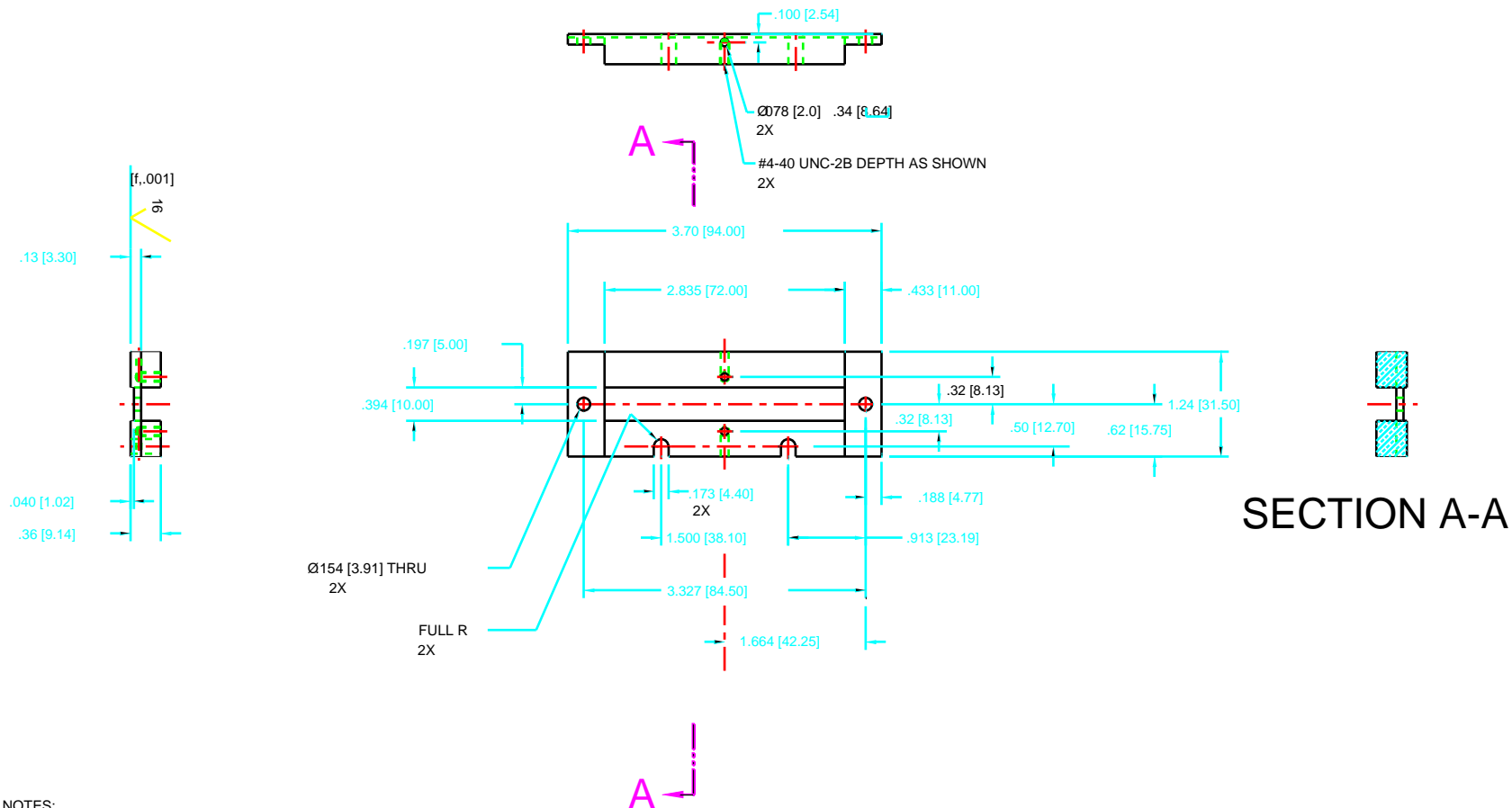
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SECTION A-A

NOTES:

1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS.

SYN	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY	
PARTS LIST					
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES		 ARGONNE NATIONAL LABORATORY	THIS DRAWING IS THE PROPERTY OF		
A11709					
DRAWN BY PJE			DATE 7/93	CHECKED BY D. SHU	DATE 01/94
CHECKED BY C. BRITE			DATE 11/93	UP LEADER T.M. KUZAY	DATE 01/94
DESIGNED BY C. BRITE			DATE 8/93	PROJECT MGR.	
RESPONSIBLE ENGINEER C. BRITE			DATE 11/93	APPROVED/RELEASED	
SURFACE FINISH REMOVE ALL BURRS AND BREAK SHARP EDGES TO MAX. SURFACE FEATURE TO BE IN ACCORDANCE WITH LATEST ASME YAG. POLYGRAPHIC & TOLKAMCO'S IN ACCORDANCE WITH LATEST ASME YAG.		ADVANCED PHOTON SOURCE F1-APS ID FILTER CLAMP, FILTER 2			
DO NOT SCALE DRAWING		SCALE: 1:1 SHEET 1 of 1		SIZE: C DRAWING NUMBER P4102010107-230001-00	